In-house development
Own manufacturing
Sole distributor in Germany
Working with distributors worldwide



hydraulic actuated products



Overview

Hydraulic shrink disc SHS





Standard





Test stand



Wind energy



Nava (with class approvals)





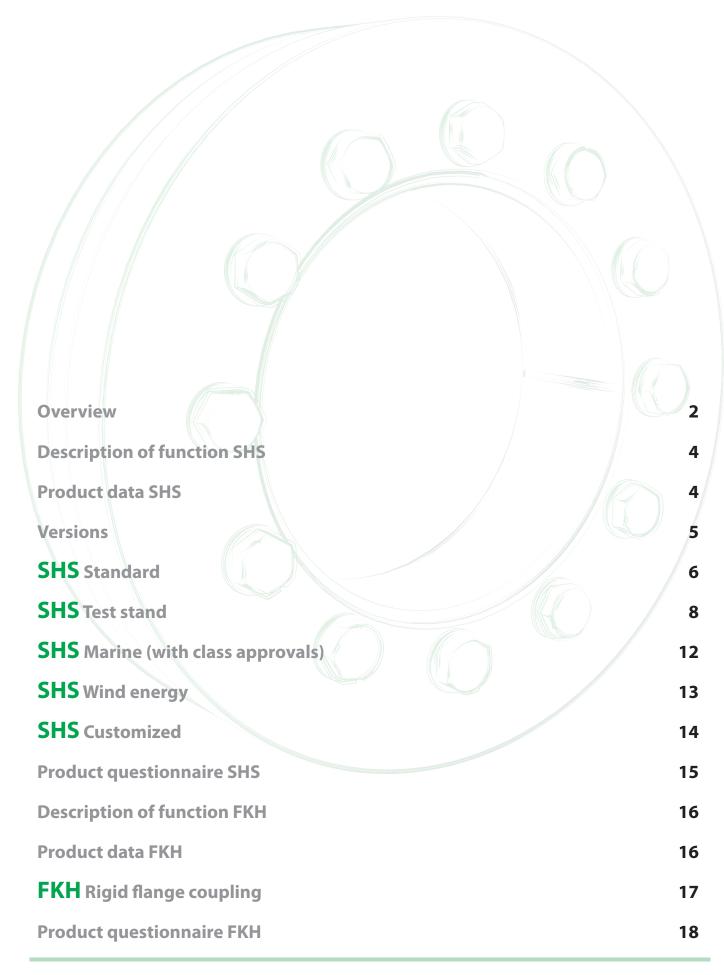
Customized

Hydraulic rigid flange coupling



FKH

Content



Description of function SHS

Shrink discs of the type SHS

The main function of a shrink disc is the safe connection of a shaft with a hub by means of friction. For example, between a drive shaft and a transmission hollow shaft. The shrink disc generates a backlash-free connection by pressing the hub onto the shaft. This connection is mainly used to transmit torque.

The shrink disc only provides the required forces, and transfers no forces or moments between shaft and hub by itself. It is not in the force flow.

It is installed by sliding the shrink disc onto the hollow shaft and the subsequent tightening of the hydraulik system. By using conical surfaces the inner diameter reduces and the radial pressure is built up. After clamping the SHS will be locked mechanically and the hydraulic pressure will be removed. Due to this simple approach the SHS is suitable for repetitive clamping operations as they occur on a test bench, for example.

Advantages of the SHS:

- application-specific design/customization
- relatively low pressure
- very rapid tightening / loosening, in comparison to the mechanical shrink disc
- mechanically removably, partially mechanically tensionable when hydraulic is not available
- simple design based on 3-parts shrink disc
- maintenance/repairs carried out by customer

To achieve proper operation and to a sufficiently high coefficient of friction, the contact surfaces between shaft and hub must be free of grease, dry and clean. The functional surfaces of the shrink disc are equipped at the factory with lubricant. The contact surfaces between the hub and shrink disc must also be provided with grease before installation.

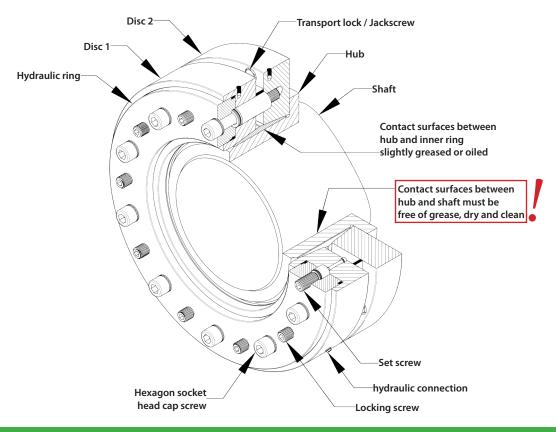
Product data SHS

Data sheets and CAD data

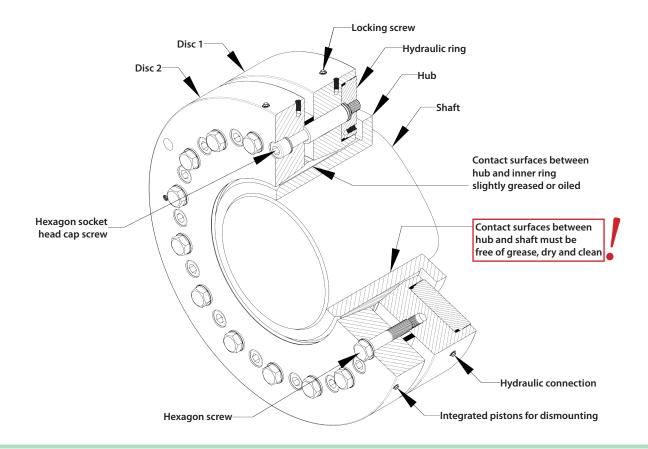
Our hydraulically tensible shrink discs are selected according to customer specifications or been redesigned. For this purpose please fill in the questionnaire (see page 15) and send it to info@tas-schaefer.de.

Versions

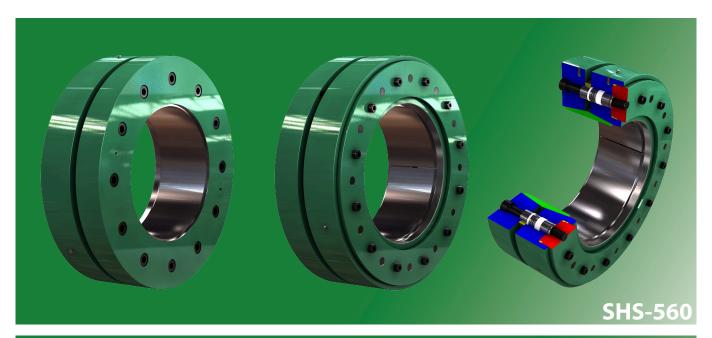
Hydraulics on the front

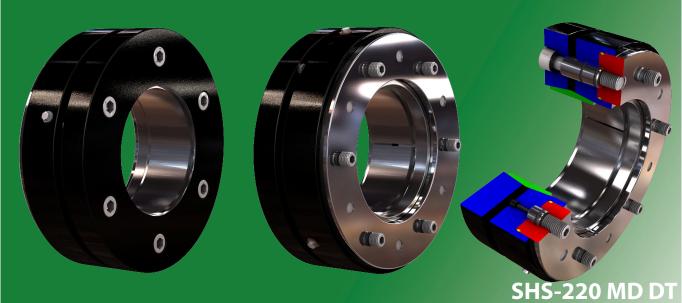


Hydraulics on the back



SHS Standard





Typical fields of application

Industrial gearboxes

Hollow shaft gearboxes

Hydraulic motors

Nominal sizes 140 - 1.000 mm

Nominal torques 20 - 10.000 kNm

Pressure range up to 180 bar

> Hydraulic on the front Versions

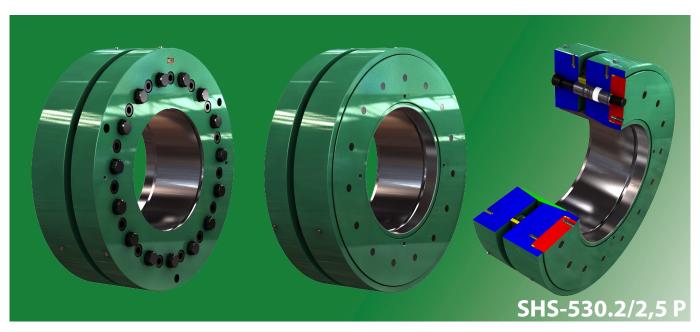
Bolting on both sides

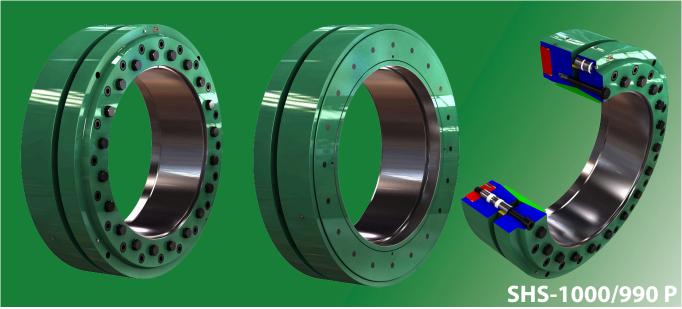
Features simple design

improved corrosion protection **Options**



SHS Test stand





Typical fields of application Gearbox test stands

> Nominal sizes 140 - 1.000 mm

Nominal torques 20 - 14.000 kNm

Pressure range up to 200 bar (up to 400 bar for dismounting)

> Hydraulic on the front or on the back Versions

> > Bolting on both sides or on the front

Features Optimized for permanent operation

reduced wear

higher safety

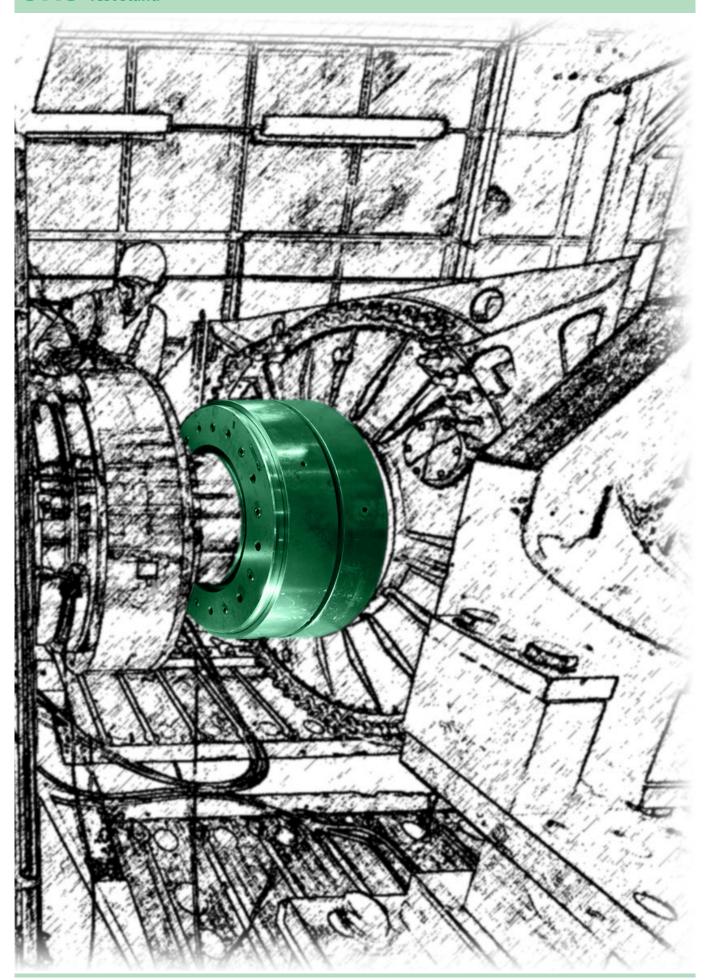
simplified handling and maintenance

Application specific customization

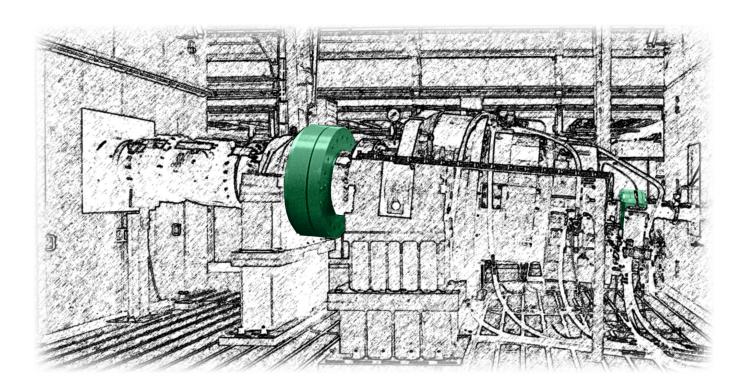
Options improved corrosion protection

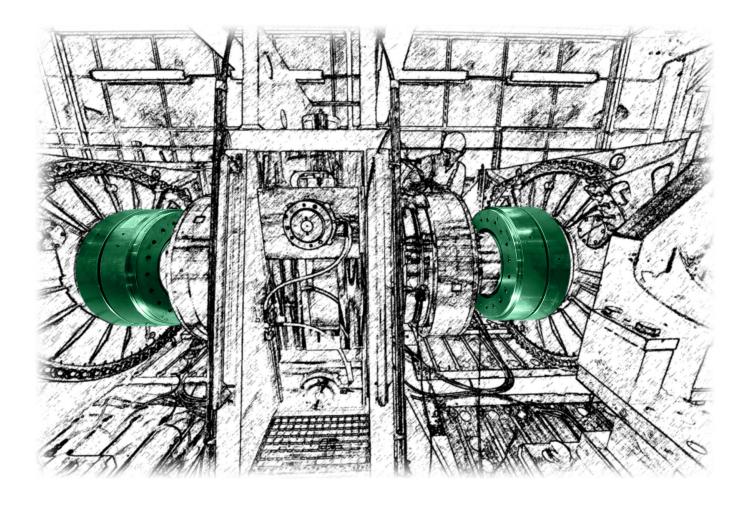
Changes reserved

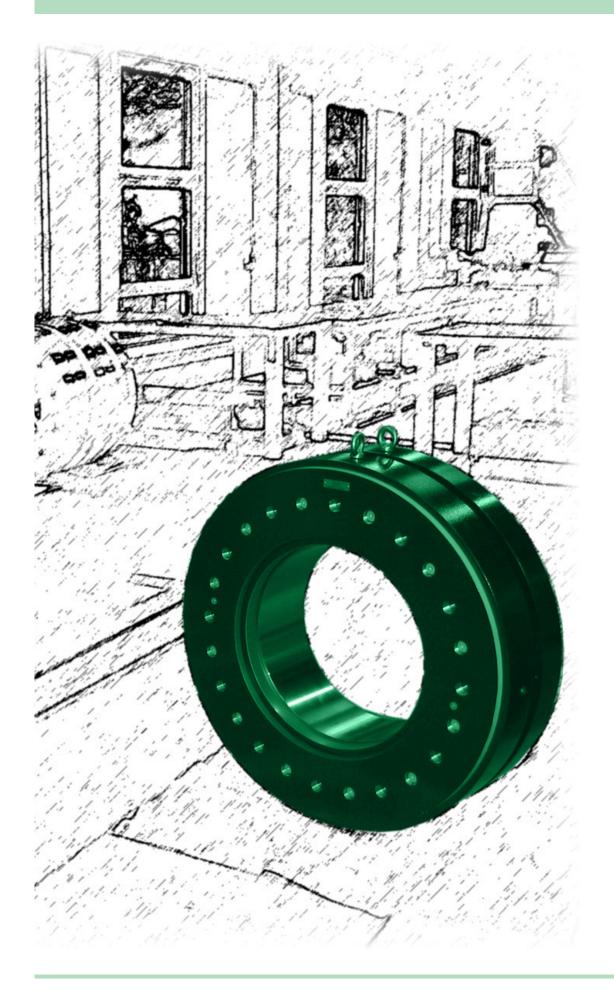
SHS Test stand



SHS Test stand

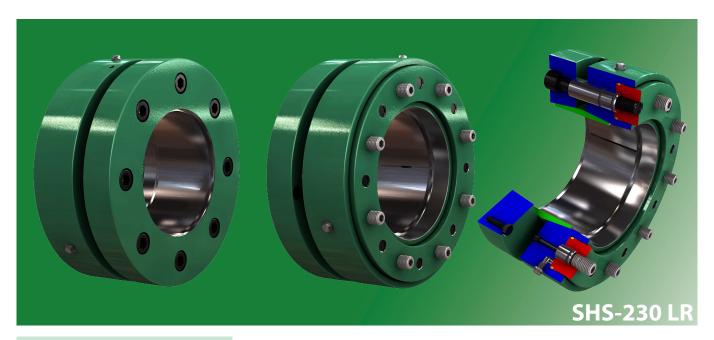






01/2012 11

SHS Marine (with class approvals)



Typical fields of application shafting

> 140 - 800 mm Nominal sizes

Nominal torques 14 - 2.800 kNm

Pressure range up to 200 bar

up to 400 bar (dismounting)

Versions Hydraulic on the front

> Hydraulic on the back Bolting on both sides Bolting on the front

Features wide design

reduced surface pressure

high safety

Application specific customization

full class approvals

Options hydraulic dismounting





Typical fields of application

Main rotor shaft

Generator shaft

Nominal sizes

140 - 1.000 mm

Nominal torques

20 - 12.000 kNm

Pressure range

up to 200 bar

Versions

Hydraulic on the front Hydraulic on the back

Bolting on both sides Bolting on the front

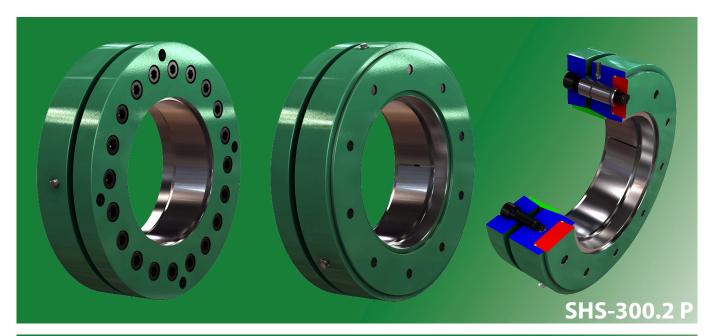
Features

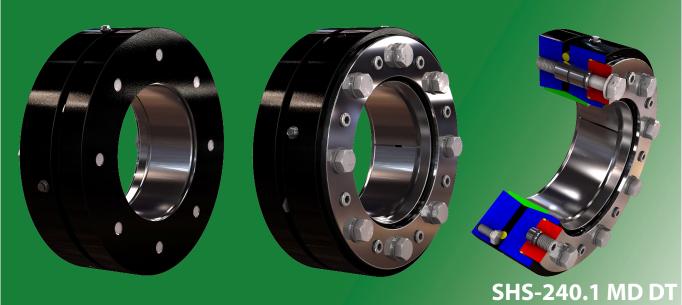
special corrosion protection

Application specific customization

Options







Typical fields of application Crusher

Mills

Shredder ... etc.

Nominal sizes 100 - 1.000 mm

Nominal torques 10 - 12.000 kNm

Pressure range up to 200 bar

up to 400 bar (dismounting)

Hydraulic on the front or on the back Versions

Bolting on both sides or on the front

Features Application specific customization

By arrangement and engineering viability **Options**



Dimensioning outside clamping shaft / hub connection

(Shrinkdisc

Company			Date	TAS Schäfer GmbH
Adress				Osterfeldstraße 75
Contact person				58300 Wetter (Ruhr) Germany
		+49 (0) 2335 9781-0		
E-Mail				🖶 +49 (0) 2335 72956
110,000 110.				
n order to allow us an accura f you are able to provide us a				
Load configuration:		Device type:		
Motor power	p [kW]	○ Type 30		v I
Speed at LSS	n [min ⁻¹]	○ Type 31	-	X I ₁
Safety factor	SF	SHS (hydraulic)		
Nominal torque	M _t [Nm]	Customized	•	
Max. torque	M _{t max} [Nm]			
Max. add. radial load	F _{rad} [N]	Environment:	1	
Max. add. bending moment	<i>M_b</i> [Nm]	corrosive		
Max. add. axial load	F _{ax} [N]	Dust		
Operation time	[%]	Temperature range		
Number of starts	[n/t]	[°C]		+
Geometric details:			$D_A \mid D \mid d_W \mid D_b $	
Nominal diameter D [mm]	Tolerance	Rz		
Shaft diameter d_w [mm]		Rz	<u> </u>	
Bore in the shaft D_b [mm]			<u> </u>	
Max. clamping length / [mm]	Max. install. len	ngth I ₁ [mm]		
Max. diameter D_A [mm]	available sp	pace x[mm]		
			•	
Materials: Designation	$R_e/R_{p0,2}$ [MPa]	E-Modulus [MPa]		
Shaft				
Hub				
Comments: (coatings, environm			- \	
Coatings, environm	lental conditions, number of te	risions, special requests, etc)	

Description of function FKH

Rigid flange couplings of the type FKH

The main function of a hydraulic flange coupling (hereinafter called FKH) is the safe connection of two shafts. For example, between a drive shaft and a transmission shaft. The FKH produces a rigid and backlash-free connection between the shafts. This connection is mainly used to transmit torque, but can also absorb bending moments. The FKH is located in the power flow.

It is installed by sliding the FKH onto the shaft and the subsequent tightening of the hydraulic system. By using conical surfaces the inner diameter reduces and the radial pressure is built up. After clamping the FKH will be locked mechanically and the hydraulic pressure will be removed. Due to this simple approach, the FKH is suitable for repetitive clamping operations.

Advantages of the FKH:

- high transmittable torque and bending moments (high friction)
- application-specific design/customization
- easy mounting and adjustment because of clearance fit
- relatively low pressure (closed system)
- very rapid tightening/loosening
- simple design (single cone)
- short installation length
- also usable for shafts with keyway (should be filled)
- combination of different shaft diameters

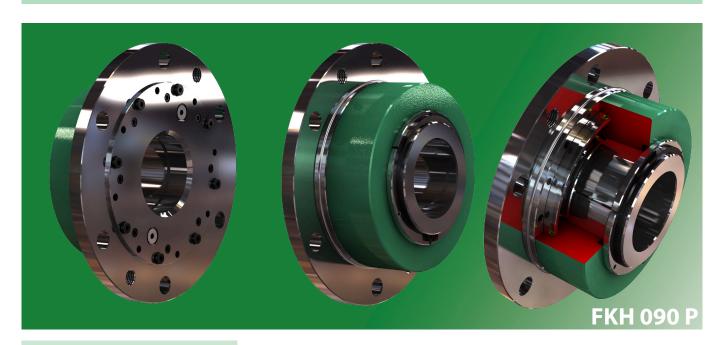
To achieve proper operation and to a sufficiently high coefficient of friction, the contact surfaces between shaft and FKH must be free of grease, dry and clean. The functional surfaces of the FKH are equipped at the factory with lubricant.

Product data FKH

Data sheets and CAD data

Our hydraulically tensible rigid flange couplings are selected according to customer specifications or been redesigned. For this purpose please fill in the questionnaire (see pages 18/19) and send it to info@tas-schaefer.de.

FKH Rigid flange coupling



Typical fields of application Conveyor drives Agitator shaft

Nominal sizes 70 - 500 mm

Nominal torques 6 - 2.500 kNm

Pressure range up to 400 bar

Versions standard design

heavy design

Features short installation length

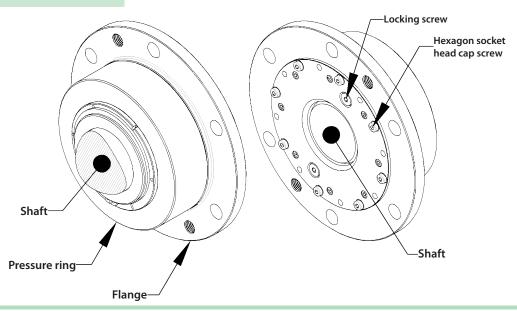
high stability

tensionable from the shaft side

desired shaft stepping closed hydraulic system

mechanical lock

Options improved corrosion protection





Dimensioning of Rigid Coupling Design FK/FKH

(Shaft - Connection)

Company		Date	TAS Schäfer GmbH				
Address			Osterfeldstraße 75				
Contact	Depa	artment	58300 Wetter (Ruhr) Germany				
Phone	FAX		+49 (0) 2335 9781-0				
E-Mail			🖶 +49 (0) 2335 72956				
Reference							
In order to allow us an accurate evaluation / design, please fill you are able to provide us a drawing, a sketch or similar, please							
Loads:		y.	X ₂				
Motor power p [kW]			- ~2				
Motor speed n [min ⁻¹]		- 7					
Transmission ratio i		9 9 9					
Drive speed n [min ⁻¹]		E E					
Nominal torque M_t [Nm]	•						
Max. torque M_{tmax} [Nm]							
Safety factor SF	$d_{W_1} D_{b_1}$	\	$- \mathcal{O}_{b2} d_{w2}$				
Nominal braking torque M_{br} [Nm]	<u> </u>	Shaft 1Shaft 2	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \				
Holdback torque M_{rh} [Nm]							
Operation time [%]			7				
	Example						
Geometric details:	,,,,,,,						
Shaft 1 / Flange 1 (male)							
Shaft diameter $d_{w_1}[mm]$ Tolerance	Rz	Device type:	Environment:				
Bore in the shaft $D_{b1}[mm]$		○ FK standard	corrosive				
Material $R_e/R_{p_{0,2}}$ [MPa] E -Modulus [N							
Max. clamping length I_1 [mm]							
available space x_1 [mm]		Customized	[°C]				
Shaft 2 / Flange 2 (female)		(for a "flying" drive, use sheet 2	2 please)				
Shaft diameter $d_{W2}[mm]$ Tolerance	Rz		static dynamic				
Bore in the shaft $D_{b2}[mm]$		Max. bending moment M_b [N	m]				
Material $R_e/R_{p_{0,2}}$ [MPa] E -Modulus [N	1Pa]	Max. radial load F_{rad}	[N]				
Max. clamping length I_2 [mm]		Max. axial load F_{ax}	[N]				
available space x_2 [mm]							
Comments: (coatings, environmental conditions, number of tensions, special requirements, etc)							



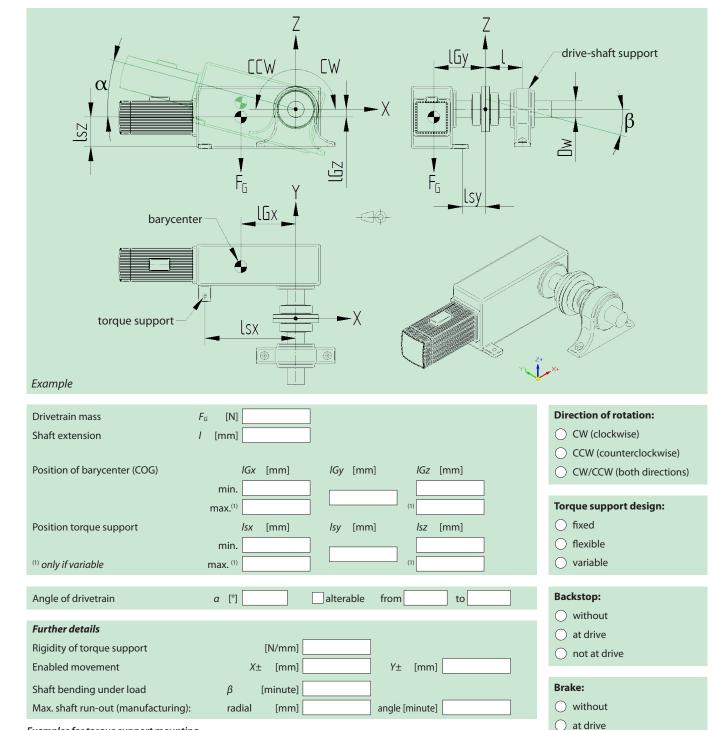
Dimensioning of Rigid Coupling Design FK/FKH

(Shaft - Connection)

Sheet 2/2

Company	 TAS Schäfer GmbH
Address	Osterfeldstraße 75
Addiess	58300 Wetter (Ruhr)
Reference	 Germany

Using a "flying" drive (typical arrangement for conveyor drives), creates bending moment. Information about weight, COG, torque-arm, rotational direction and type of torque support are very important to evaluate the bending loads. All information is needed to do this calculation completely!



Examples for torque support mounting

Fixed: stationary (screws, bolts fastening, ...)

Flexible: freely movable or possible slight movements (rubber bearing, ...)
Variable: movable in a defined direction (rail system, swinging support, ...)

not at drive



TAS Schäfer GmbH

Osterfeldstraße 75 58300 Wetter (Ruhr)

Telefon: +49 (0) 2335 9781-0

FAX: +49 (0) 2335 72956

E-Mail: info@tas-schaefer.de

Internet: www.tas-schaefer.de